



Petronio
Shoe
Products

MASTER MAXBOND DIRECTIONS

Master MaxBond All-Purpose Cement is an extremely versatile all purpose contact adhesive that will work on almost most materials EXCEPT PVC. Master MaxBond will work well on leather, rubber, EVA, TR, felt and cork without using a primer most of the time. The only time you might need a primer is on hard polyurethane. You will find this on many work boots. If so use the Renia primer in the green label marker PUR. Add the primer only to the polyurethane & then add the Maxbond right away. Let dry 15 or so min then your ready to press together.

Grind or sand the materials to be bonded. Coat each side to be bonded with Master MaxBond and let dry for between 10 to 40 minutes, depending on the material and weather conditions. Some porous materials may require two coats of cement. (If the first coat is absorbed into the material, use a second coat.) For TR (Thermoplastic Rubber) clean with acetone. For thinning, use Renia Thinner or Master Multi-Purpose Thinner. For cleanup, use Renia Thinner, Master Multi-Purpose Thinner, or Petronio's Acetone.

Master MaxBond All-Purpose Adhesive has a high initial strength. The strength will increase continuously during the first 24 hours.

Jim McFarland
2002 Grand Silver Cup Winner
Shoe Service Institute of America

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